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Ministry of the Environment, Conservation and Parks  
Ministère de l'Environnement, de la Protection de la nature et des Parcs

**AMENDED ENVIRONMENTAL COMPLIANCE APPROVAL**

NUMBER 5986-CB7QZC

Issue Date: February 7, 2022

Battenfeld Grease (Canada) Ltd.  
68 Titan Road  
Toronto, Ontario  
M8Z 2J8

**Site Location:** 68 Titan Road  
Toronto, Ontario

*You have applied under section 20.2 of Part II.1 of the Environmental Protection Act , R.S.O. 1990, c. E. 19 (Environmental Protection Act) for approval of:*

A specialty grease and lubricating oil production facility, operating at a maximum production rate of up to 21,600 kilograms of grease and oil per day, consisting of the following processes:

- one (1) natural gas fired steam boiler, designated as Source 1, having a maximum heat input of 2,110,000 kilojoules per hour, and one (1) natural gas fired liquid phase heater, designated as Source 2, having a maximum heat input of 10,551,000 kilojoules per hour, discharging into the air through a common stack having an exit diameter of 0.61 metre, extending 4.2 metres above the roof and 10.0 metres above grade;
- one (1) exhaust system serving ten (10) kettles for grease production and two (2) kettles for oil blending, equipped with one (1) oil separator, designated as Source 3, discharging into the air through a stack equipped with a mesh pad filter to remove condensation, having an exit diameter of 0.51 metre, extending 21.5 metres above grade;
- one (1) exhaust system serving the west process area, designated as Source 4, discharging into the air through a wall vent having exit dimensions of 1.03 metres x 1.03 metres, discharging 4.0 metres above grade;
- one (1) exhaust system serving the laboratory operations, complete with three (3) fume hoods, ductwork and three (3) fans, designated as Source 5, discharging into the air through a stack having an exit diameter of 0.1 metre, extending 0.3 metre above the roof and 6.1 metres above grade;
- one (1) cooling tower, designated as Source 6, discharging into the air through a fan opening with an exit diameter of 1.7 metres, discharging 2.9 metres above grade; and
- fifteen (15) fixed roof storage tanks, having the capacities and dimensions outlined

in Schedule A, discharging into the air through a vent on the top of each tank;

all in accordance with the Application for Environmental Compliance Approval submitted by Battenfeld Grease (Canada) Ltd., dated May 10, 2021 and signed by Roger Corteling, Manager; and the supporting information, including the Emission Summary and Dispersion Modelling Report, submitted by Altech Environmental Consulting Ltd., dated February 24, 2021 and signed by Noor Alif and the Secondary Noise Screening Method Form, submitted by Altech Environmental Consulting Ltd., dated October 21, 2021 and signed by Noor Alif.

*For the purpose of this environmental compliance approval, the following definitions apply:*

1. "Approval" means this Environmental Compliance Approval, including the application and supporting documentation listed above;
2. "Company" means Battenfeld Grease (Canada) Ltd. that is responsible for the construction or operation of the Facility and includes any successors and assigns in accordance with section 19 of the EPA;
3. "District Manager" means the District Manager of the appropriate local district office of the Ministry, where the Facility is geographically located;
4. "EPA" means the *Environmental Protection Act*, R.S.O. 1990, c.E.19;
5. "Equipment" means the equipment or processes described in the Company's application, this Approval and in the supporting documentation submitted with the application, to the extent approved by this Approval;
6. "Facility" means the entire operation located on the property where the Equipment is located;
7. "Manual" means a document or a set of documents that provide written instructions to staff of the Company;
8. "Ministry" means the ministry of the government of Ontario responsible for the EPA and includes all officials, employees or other persons acting on its behalf;
9. "Publication NPC-300" means the Ministry Publication NPC-300, "Environmental Noise Guideline, Stationary and Transportation Sources – Approval and Planning, Publication NPC-300", August 2013, as amended.

*You are hereby notified that this environmental compliance approval is issued to you subject to the terms and conditions outlined below:*

# TERMS AND CONDITIONS

## 1. OPERATION AND MAINTENANCE

1. The Company shall ensure that the Equipment is properly operated and maintained at all times. The Company shall:
  - a. prepare, not later than three (3) months after the date of this Approval, and update, as necessary, a Manual outlining the operating procedures and a maintenance program for the Equipment, including:
    - i. routine operating and maintenance procedures in accordance with good engineering practices and as recommended by the Equipment suppliers;
    - ii. all appropriate measures to minimize noise and odorous emissions from all potential sources;
    - iii. all measures to minimize odorous emissions from all potential sources at the Facility, including but not limited to, any measures employed to satisfy the requirements of the condition titled "Complaint Response Procedure";
    - iv. all measures to minimize condensed hydrocarbon emissions from the process exhaust system serving the twelve kettles, designated as Source 3;
    - v. the frequency of inspection and replacement of the filter material in the Equipment;
    - vi. emergency procedures, including spill clean-up procedures;
    - vii. procedures for any record keeping activities relating to operation and maintenance of the Equipment; and
    - viii. list of trained personnel responsible for the operation and maintenance of the Facility.
  - b. implement the recommendations of the Manual.

## 2. RECORD RETENTION

1. The Company shall retain, for a minimum of two (2) years from the date of their creation, all records and information related to or resulting from the recording activities required by this Approval, and make these records available for review by staff of the Ministry upon request. The Company shall retain:
  - a. all records on the maintenance, repair and inspection of the Equipment; and
  - b. all records of any environmental complaints, including:

- i. a description, time and date of each incident to which the complaint relates;
- ii. operating conditions (such as operating parameters and production or processing rates), as well as any upset conditions, or unusual events at the time of the incident;
- iii. wind direction at the time of the incident to which the complaint relates; and
- iv. a description of the measures taken to address the cause of the incident to which the complaint relates and to prevent a similar occurrence in the future.

### 3. NOTIFICATION OF COMPLAINTS

1. The Company shall notify the District Manager, in writing, of each environmental complaint within two (2) business days of the complaint. The notification shall include:
  - a. a description of the nature of the complaint; and
  - b. the time and date of the incident to which the complaint relates.

### 4. NOISE

1. The Company shall, at all times, ensure that the noise emissions from the Facility comply with the limits set out in Ministry Publication NPC-300.

## SCHEDULE A

### Tank Specifications

Tank No.	Tank Volume (litres)	Tank Diameter (metre)	Tank Height (metre)
1	170,500	6.1	6.1
2	96,330	4.6	6.1
3	170,540	6.1	6.1
4	95,880	4.6	6.1
5	44,400	3.7	4.3
6	37,340	3.4	4.3
7	36,710	3.4	4.3
8	36,710	3.4	4.3
9	44,400	3.7	4.3
10	44,400	3.7	4.3
11	10,540	2.4	2.4
12	44,850	3.7	4.3

13	44,850	3.7	4.3
14	96,330	4.6	6.1
15	170,500	6.1	6.1

*The reasons for the imposition of these terms and conditions are as follows:*

1. Condition No. 1 is included to emphasize that the Equipment must be maintained and operated according to a procedure that will result in compliance with the EPA, the Regulations and this Approval.
2. Condition No. 2 is included to require the Company to keep records and to provide information to staff of the Ministry so that compliance with the EPA, the Regulations and this Approval can be verified.
3. Condition No. 3 is included to require the Company to notify staff of the Ministry so as to assist the Ministry with the review of the site's compliance.
4. Condition No. 4 is included to provide the minimum performance requirements considered necessary to prevent an adverse effect resulting from the operation of the Facility.

**Upon issuance of the environmental compliance approval, I hereby revoke Approval No(s). 6473-AABGZU issued on June 10, 2016**

In accordance with Section 139 of the *Environmental Protection Act*, you may by written notice served upon me, the Ontario Land Tribunal and in accordance with Section 47 of the *Environmental Bill of Rights*, 1993, the Minister of the Environment, Conservation and Parks, within 15 days after receipt of this notice, require a hearing by the Tribunal. The Minister of the Environment, Conservation and Parks will place notice of your appeal on the Environmental Registry. Section 142 of the *Environmental Protection Act* provides that the notice requiring the hearing ("the Notice") shall state:

- a. The portions of the environmental compliance approval or each term or condition in the environmental compliance approval in respect of which the hearing is required, and;
- b. The grounds on which you intend to rely at the hearing in relation to each portion appealed.

Pursuant to subsection 139(3) of the *Environmental Protection Act*, a hearing may not be required with respect to any terms and conditions in this environmental compliance approval, if the terms and conditions are substantially the same as those contained in an approval that is amended or revoked by this environmental compliance approval.

The Notice should also include:

1. The name of the appellant;

2. The address of the appellant;
3. The environmental compliance approval number;
4. The date of the environmental compliance approval;
5. The name of the Director, and;
6. The municipality or municipalities within which the project is to be engaged in.

And the Notice should be signed and dated by the appellant.

This Notice must be served upon:

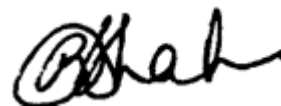
Registrar*		The Minister of the Environment, Conservation and Parks		The Director appointed for the purposes of Part II.1 of the <i>Environmental Protection Act</i>
Ontario Land Tribunal		777 Bay Street, 5th Floor	and	Ministry of the Environment, Conservation and Parks
655 Bay Street, Suite 1500	and	Toronto, Ontario		135 St. Clair Avenue West, 1st Floor
Toronto, Ontario		M7A 2J3		Toronto, Ontario
M5G 1E5				M4V 1P5
OLT.Registrar@ontario.ca				

**\* Further information on the Ontario Land Tribunal's requirements for an appeal can be obtained directly from the Tribunal at: Tel: (416) 212-6349 or 1 (866) 448-2248, or [www.olt.gov.on.ca](http://www.olt.gov.on.ca)**

This instrument is subject to Section 38 of the *Environmental Bill of Rights*, 1993, that allows residents of Ontario to seek leave to appeal the decision on this instrument. Residents of Ontario may seek leave to appeal within 15 days from the date this decision is placed on the Environmental Registry. By accessing the Environmental Registry at <https://ero.ontario.ca/>, you can determine when the leave to appeal period ends.

The above noted activity is approved under s.20.3 of Part II.1 of the *Environmental Protection Act*.

DATED AT TORONTO this 7th day of February,  
2022



Bijal Shah, P.Eng.  
Director

appointed for the purposes of Part  
II.1 of the *Environmental  
Protection Act*

MS/  
c: District Manager, MECP Toronto - District  
Noor Alif, Altech Environmental Consulting Ltd.