

AMENDED ENVIRONMENTAL COMPLIANCE APPROVAL

NUMBER 0527-DDTPK5
Issue Date: October 3, 2025

Camalor Mfg. Inc.
100 Central Ave
Brockville, Ontario
K6V 5V2

Site Location: 100 Central Avenue, Brockville, Ontario.

You have applied under section 20.2 of Part II.1 of the Environmental Protection Act, R.S.O. 1990, c. E. 19 (Environmental Protection Act) for approval of:

Description Section

A fabricated metal products manufacturing facility, consisting of the following processes and support units:

- one (1) natural gas fired baking oven, having a maximum heat input of 2,107,000 kilojoules per hour;
- three (3) natural gas burners serving the pretreatment stages 1, 2 and 3, each having a maximum heat input of 1,580,000 kilojoules per hour;
- two (2) MIG welding stations;
- one (1) powder coating unit;
- one (1) burn-off oven, equipped with a natural gas fired primary burner having a maximum heat input of 369,250 kilojoules per hour and a natural gas fired secondary burner having a maximum heat input of 369,250 kilojoules per hour,

all discharging to the air as described in the ESDM Report;

All in accordance with the application for an Environmental Compliance Approval (Air and Noise) dated November 11, 2024, signed by Layna Dunning, the ESDM Report, the AAR and all supporting information.

For the purpose of this environmental compliance approval, the following definitions apply:

1. "AAR" means the Acoustic Assessment Report, which was prepared in accordance with Publication NPC-233 and Appendix A of the Basic Comprehensive User Guide, prepared by Landon Kyle / EFI

Engineering Ltd and dated September 22, 2025, submitted in support of the application, that documents all sources of noise emissions and Noise Control Measures present at the Facility;

2. "Approval" means this entire Environmental Compliance Approval and any Schedules to it.;
3. "Burn-off Oven" means the burn-off oven, described in the Company's application, this Approval and in the supporting documentation referred to herein, to the extent approved by this Approval;
4. "Company" means Camalor Mfg. Inc. that is responsible for the construction or operation of the Facility and includes any successors and assigns in accordance with section 19 of the EPA;
5. "Director" means a person appointed for the purpose of section 20.3 of the EPA by the Minister pursuant to section 5 of the EPA;
6. "District Manager" means the District Manager of the appropriate local district office of the Ministry, where the Facility is geographically located;
7. "EPA" means the *Environmental Protection Act*, R.S.O. 1990, c.E.19;
8. "Equipment" means all the equipment at the Facility, discharging into the atmosphere, described in the Company's application, this Approval and in the supporting documentation submitted with the application, to the extent approved by this Approval;
9. "ESDM Report" means the Emission Summary and Dispersion Modelling Report, which was prepared in accordance with section 26 of O. Reg. 419/05 and the Ministry guidance document titled "Procedure for Preparing an Emission Summary and Dispersion Modelling Report", as amended, prepared by Cambium Inc. and dated November 8, 2024, submitted in support of the application, and includes any changes to the report made up to the date of issuance of this Approval;
10. "Facility" means the entire operation located on the property where the Equipment is located;
11. "Manual" means a document or a set of documents that provide written instructions to staff of the Company;
12. "Ministry" means the ministry of the government of Ontario responsible for the EPA and includes all officials, employees or other persons acting on its behalf;
13. "Noise Control Measures" means measures to reduce the noise emissions from the Facility and/or Equipment including, but not limited to, silencers, acoustic louvers, enclosures, absorptive treatment, plenums and barriers;
14. "Publication NPC-233" means the Ministry Publication NPC-233, "Information to be Submitted for Approval of Stationary Sources of Sound", October, 1995, as amended;
15. "Publication NPC-300" means the Ministry Publication NPC-300, "Environmental Noise Guideline,

Stationary and Transportation Sources – Approval and Planning, Publication NPC-300”, August 2013, as amended; and

16. “Truck(s)” means shipping truck(s) and receiving truck(s)

You are hereby notified that this environmental compliance approval is issued to you subject to the terms and conditions outlined below:

TERMS AND CONDITIONS

1. OPERATION AND MAINTENANCE

1. The Company shall ensure that the Equipment is properly operated and maintained at all times. The Company shall:
 - a. prepare, not later than three (3) months after the date of this Approval, and update, as necessary, a Manual outlining the operating procedures and a maintenance program for the Equipment, including:
 - i. routine operating and maintenance procedures in accordance with good engineering practices and as recommended by the Equipment suppliers;
 - ii. emergency procedures, including spill clean-up procedures;
 - iii. procedures for any record keeping activities relating to operation and maintenance of the Equipment;
 - iv. all appropriate measures to minimize noise and odorous emissions from all potential sources; and
 - b. implement the recommendations of the Manual.
2. The Company shall operate the Burn-off Oven in such a manner that:
 - a. The burner flame in the secondary chamber is established before the primary chamber is turned on;
 - b. The temperature in the secondary chamber, as measured by the thermocouple, is maintained at a minimum of 760 degrees Celsius at all times when the primary chamber is loaded and heat cleaning is in progress;
 - c. The primary chamber is automatically turned off, if the secondary burner fails; and
 - d. No substances containing chlorinated and/or fluorinated compounds, including polyvinyl

chloride and Teflon, are loaded into the Burn-off Oven.

3. The Company shall continuously monitor and record the temperature in the secondary chamber of the Burn-off Oven, when the Burn-off Oven is in operation. The continuous temperature monitoring and recording system shall comply with the following requirements in Schedule A.
4. The Company shall retain, for a minimum of two (2) years from the date of their creation, all records and information related to or resulting from the recording activities required by this Certificate. These records shall be made available to staff of the Ministry upon request. The Company shall retain as a minimum:
 - a. all records on the maintenance, repair and inspection of the Burn-off Oven;
 - b. daily records of the actual operating temperature in the secondary chamber of the Burn-off Oven; and;
 - c. daily records of materials loaded into the Burn-off Oven.

2. RECORD RETENTION

1. The Company shall retain, for a minimum of two (2) years from the date of their creation, all records and information related to or resulting from the recording activities required by this Approval, and make these records available for review by staff of the Ministry upon request. The Company shall retain:
 - a. all records on the maintenance, repair and inspection of the Equipment; and
 - b. all records of any environmental complaints, including:
 - i. a description, time and date of each incident to which the complaint relates;
 - ii. wind direction at the time of the incident to which the complaint relates; and
 - iii. a description of the measures taken to address the cause of the incident to which the complaint relates and to prevent a similar occurrence in the future.

3. NOTIFICATION OF COMPLAINTS

1. The Company shall notify the District Manager, in writing, of each environmental complaint within two (2) business days of the complaint. The notification shall include:
 - a. a description of the nature of the complaint; and
 - b. the time and date of the incident to which the complaint relates.

4. NOISE

1. The Company shall, at all times, ensure that the noise emissions from the Facility comply with the limits set out in Ministry Publication NPC-300;
2. The Company shall prohibit the loading and unloading of Trucks during the evening and night-time hours from 5 p.m. to 7 a.m;
3. The Company shall prohibit the idling of shipping Trucks on the Facility property for any hour of the day, evening or night.

5. CHANGE OF OWNERSHIP

1. The Company shall notify the Director in writing, and forward a copy of the notification to the District Manager, within thirty (30) days of the occurrence of any of the following changes to Facility operations:
 - a. the ownership of the Facility;
 - b. the operator of the Facility;
 - c. the address of the Company;
 - d. the partners, where the Company is or any time becomes a partnership and a copy of the most recent declaration filed under the Business Names Act, R.S.O. 1990, c. B.17, shall be included in the notification; or
 - e. the name of the corporation where the Company is or at any time becomes a corporation, other than a municipal corporation, and a copy of the most current information filed under the Corporations Information Act, R.S.O. 1990, c. C.39, shall be included in the notification.
2. In the event of any change in ownership of the Facility, the Company shall notify the successor of the existence of this Approval and provide the successor with a copy of this Approval, and the Company shall provide a copy of the notification to the District Manager and the Director.

SCHEDULE "A"

Continuous Temperature Monitoring System

PARAMETER:

Temperature

LOCATION:

The sample point for the continuous temperature monitoring and recording system shall be at a location where the measurements are representative of the minimum temperature of the gases leaving the combustion chamber of the Burn-Off Oven.

PERFORMANCE:

The Continuous Temperature Monitor shall meet the following minimum performance specifications for the following parameters:

PARAMETERS	SPECIFICATION
Type	shielded "K" type thermocouple, or equivalent
Accuracy	± 1.5 percent of the minimum gas temperature

DATA RECORDER:

The data recorder must be capable of registering continuously the measurement of the monitor without a significant loss of accuracy and with a time resolution of 1 minute or better.

RELIABILITY:

The monitor shall be operated and maintained so that accurate data is obtained during a minimum of 95 percent of the time for each calendar quarter, when the Equipment is in operation.

The reasons for the imposition of these terms and conditions are as follows:

1. Condition number 1 is included to emphasize that the Equipment must be maintained and operated according to a procedure that will result in compliance with the EPA, the Regulations and this Approval.
2. Condition number 2 is included to require the Company to keep records and to provide information to staff of the Ministry so that compliance with the EPA, the Regulations and this Approval can be verified.
3. Condition number 3 is included to require the Company to notify staff of the Ministry so as to assist the Ministry with the review of the site's compliance.

4. Condition number 4 is included to provide the minimum performance requirements considered necessary to prevent an adverse effect resulting from the operation of the Facility.
5. Condition number 5 is included to require the Company to notify/report to the Ministry so that compliance with the EPA, the regulations and this Approval can be verified.

**Upon issuance of the environmental compliance approval, I hereby revoke Approval No(s).
8076-4HNMR2 issued on March 23, 2000.**

In accordance with Section 139 of the *Environmental Protection Act*, you may by written notice served upon me, the Ontario Land Tribunal and in accordance with Section 47 of the *Environmental Bill of Rights*, 1993, the Minister of the Environment, Conservation and Parks, within 15 days after receipt of this notice, require a hearing by the Tribunal. The Minister of the Environment, Conservation and Parks will place notice of your appeal on the Environmental Registry. Section 142 of the *Environmental Protection Act* provides that the notice requiring the hearing ("the Notice") shall state:

- a. The portions of the environmental compliance approval or each term or condition in the environmental compliance approval in respect of which the hearing is required, and;
- b. The grounds on which you intend to rely at the hearing in relation to each portion appealed.

Pursuant to subsection 139(3) of the *Environmental Protection Act*, a hearing may not be required with respect to any terms and conditions in this environmental compliance approval, if the terms and conditions are substantially the same as those contained in an approval that is amended or revoked by this environmental compliance approval.

The Notice should also include:

1. The name of the appellant;
2. The address of the appellant;
3. The environmental compliance approval number;
4. The date of the environmental compliance approval;
5. The name of the Director, and;
6. The municipality or municipalities within which the project is to be engaged in.

And the Notice should be signed and dated by the appellant.

This Notice must be served upon:

Registrar*
Ontario Land Tribunal
655 Bay Street, Suite 1500
Toronto, Ontario
M5G 1E5
OLT.Registrar@ontario.ca

and

The Minister of the Environment,
Conservation and Parks
777 Bay Street, 5th Floor
Toronto, Ontario
M7A 2J3

and

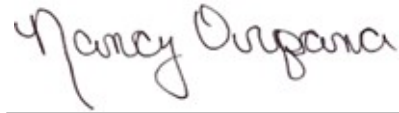
The Director appointed for the purposes of
Part II.1 of the *Environmental Protection Act*
Ministry of the Environment,
Conservation and Parks
135 St. Clair Avenue West, 1st Floor
Toronto, Ontario
M4V 1P5

*** Further information on the Ontario Land Tribunal's requirements for an appeal can be obtained directly from the Tribunal at: Tel: (416) 212-6349 or 1 (866) 448-2248, or www.olt.gov.on.ca**

This instrument is subject to Section 38 of the *Environmental Bill of Rights*, 1993, that allows residents of Ontario to seek leave to appeal the decision on this instrument. Residents of Ontario may seek leave to appeal within 15 days from the date this decision is placed on the Environmental Registry. By accessing the Environmental Registry at <https://ero.ontario.ca/>, you can determine when the leave to appeal period ends.

The above noted activity is approved under s.20.3 of Part II.1 of the *Environmental Protection Act*.

DATED AT TORONTO this 3rd day of October, 2025



Nancy E Orpana, P.Eng.

Director

appointed for the purposes of Part II.1 of the
Environmental Protection Act

QN/

c: District Manager, MECP Kingston - District
Layna Dunning, EFI Engineering